



# Maxxam™ FR PP FR 8-6 A NATURAL - ROHS

## Polypropylene

### Key Characteristics

#### Product Description

Maxxam™ FR flame-retardant polyolefin compounds and masterbatches meet stringent flammability performance requirements defined by industry agencies, including Underwriters Laboratories UL 94 V-2, V-0, and 5VA performance ratings. In addition, many compounds in the Maxxam FR portfolio offer elevated Relative Thermal Index (RTI) ratings.

#### General

|                        |                                     |
|------------------------|-------------------------------------|
| Material Status        | • Commercial: Active                |
| Regional Availability  | • North America                     |
| Filler / Reinforcement | • Talc                              |
| Additive               | • Impact Modifier                   |
| Features               | • Flame Retardant • Impact Modified |
| RoHS Compliance        | • Contact Manufacturer              |
| Forms                  | • Pellets                           |

### Technical Properties <sup>1</sup>

| Physical                                               | Typical Value (English) | Typical Value (SI) | Test Method |
|--------------------------------------------------------|-------------------------|--------------------|-------------|
| Density / Specific Gravity                             | 1.37                    | 1.37               | ASTM D792   |
| Melt Mass-Flow Rate (MFR) <sup>2</sup> (230°C/2.16 kg) | 4.0 g/10 min            | 4.0 g/10 min       | ASTM D1238  |
| Molding Shrinkage - Flow                               | 6.0E-3 to 0.012 in/in   | 0.60 to 1.2 %      | ASTM D955   |
| Mechanical                                             | Typical Value (English) | Typical Value (SI) | Test Method |
| Tensile Strength <sup>3</sup> (Yield)                  | 2400 psi                | 16.5 MPa           | ASTM D638   |
| Tensile Elongation <sup>3</sup> (Break)                | 50 %                    | 50 %               | ASTM D638   |
| Flexural Modulus                                       | 200000 psi              | 1380 MPa           | ASTM D790   |
| Flexural Strength <sup>4</sup>                         | 4000 psi                | 27.6 MPa           | ASTM D790   |
| Impact                                                 | Typical Value (English) | Typical Value (SI) | Test Method |
| Notched Izod Impact                                    |                         |                    | ASTM D256A  |
| 73°F (23°C), 0.125 in (3.18 mm), Injection Molded      | 4.0 ft·lb/in            | 210 J/m            |             |
| Thermal                                                | Typical Value (English) | Typical Value (SI) | Test Method |
| Deflection Temperature Under Load                      |                         |                    | ASTM D648   |
| 66 psi (0.45 MPa), Unannealed, 0.125 in (3.18 mm)      | 185 °F                  | 85.0 °C            |             |
| Flammability                                           | Typical Value (English) | Typical Value (SI) | Test Method |
| Flame Rating                                           |                         |                    | UL 94       |
| 0.030 in (0.75 mm), All Colors                         | V-0                     | V-0                |             |
| 0.06 in (1.5 mm), All Colors                           | V-0                     | V-0                |             |
| 0.12 in (3.0 mm), All Colors                           | • V-0                   | • V-0              |             |
|                                                        | • 5VA                   | • 5VA              |             |
| 0.09 in (2.2 mm), All Colors                           | 5VA                     | 5VA                |             |

#### Notes

<sup>1</sup> Typical values are not to be construed as specifications.

<sup>2</sup> Procedure A

<sup>3</sup> Type I, 2.0 in/min (51 mm/min)

<sup>4</sup> 0.50 in/min (13 mm/min)